



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4072-5

Job Sheet 177612



Part No: D4072-5

Job Qty: 30 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/25/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED BY:DD IPP REV:B DRAWING REV.
CHANGE AS PER ECN 11-598 11-07-05 JFS VERIFIED BY:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		5/25/18	0.00	0.00	Start Up Machining-2		S.L. 18/05/18
100	Hardinge	30 pcs		5/25/18	0.03	2.10	Hardinge		S.L. 18/05/18
120	QC	30 pcs		5/25/18	0.00	0.00	QC8		M.P. 18/05/22
130	Packaging	30 pcs		5/25/18	0.00	0.00	Packaging3-2		MAY 23 2018
140	QC21-SA	30 Ea		5/25/18	0.00	0.00	QC21		DAS 21 MAY 23 2018

Part Op 100 - 1-Turn as per Dwg and Folio FA978
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	.9000 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	1	18	0

5026901 → 5072616



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Container No: S072620



Part: D4072-5

Job No: 177612

Serial No/Batch: S072620

Revision:

Inspector:

Date: 05/10/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.450Inches ± 0.030	0.480 0.420	Diameter	.452
2	Bushing	0.196Inches $+ 0.005$ $- 0.001$	0.201 0.195	Diameter	0.196
3	Bushing	0.313Inches ± 0.010	0.323 0.303	Diameter	0.315
4	Bushing	0.020Inches ± 0.100	0.120 (0.080)		.02
5	Bushing	45.000Degrees ± 0.500	45.500 44.500	Angle	45°
6	Bushing	0.230Inches $+ 0.015$ $- 0.000$	0.245 0.230		0.234
7	Bushing	0.010Inches ± 0.030	0.040 (0.020)	Radius	0.01
8	Bushing	0.060Inches $+ 0.000$ $- 0.015$	0.060 0.045		-0.054

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